



PRODUCT NAME	K-FLEX® K-467	K-FLEX® K-420	K-FLEX® SPEZIALKLEBER	K-FLEX® K-425
Short description	One Component Polychloroprene Adhesive (Standard Glue)	One Component Polychloroprene Adhesive (Standard Glue)	One Component Polychloroprene Adhesive (HT Glue)	Two Components Polychloroprene Adhesive (HT Glue + activator)
Material Hint	Insulation in heating and refrigeration systems or industrial applications Suitable for K-FLEX® ST, K-FLEX® ECO, K-FLEX® K-FONIK products	Insulation in heating and refrigeration systems or industrial applications Suitable for K-FLEX® ST, K-FLEX® ECO, K-FLEX® K-FONIK products	Insulation in heating and refrigeration systems Suitable for tube applications with K-FLEX® ST and K-FLEX® ECO	Insulation in heating systems, solar systems or industrial applications Suitable for surface applications with K-FLEX® HT
Color	Yellow	Yellow	Yellow	Yellow to brown
Viscosity at 20°C	320 mPa.s	700 mPa.s	500 mPa.s	1550 mPa.s
Temperature Range	-40 - 110 °C	-40 - 110 °C	-40 - 130 °C	-40 - 150 °C
Packaging	2.6 l	0.26 l 1 l 2.6 l	0.5 l 0.8 l 2.6 l	0.85 l
Drying Time	3 - 7 minutes	3 - 7 minutes	3 - 7 minutes	3 - 7 minutes
Bonding Time	15 - 20 minutes	15 - 20 minutes	15 - 20 minutes	15 - 20 minutes
Setting Time	36 hours	36 hours	36 hours	36 hours
Ideal application temperature	10 - 30 °C	10 - 30 °C	10 - 30 °C	10 - 30 °C
Shelf Life	12 months	12 months	12 months	12 months
LEED Compliant	No	No	No	No
VOC (Following SCAQMD rule 168, 1168 and 102)	625 g/l	546 g/l	685 g/l	589 g/l

K-FLEX® reserves the right to change data and technical requirements without notice.